



2 Joined boards

VS



1 Board

# Test results of Pallet collars

# Bending force test



# Bending force test

Bending force 2 Joined Boards					
	Deformation at force equal to 322 kg	Maximum allowed deformation*	Breaking force in kg	Minimum braking force in kg*	Exceeded standard by %
Average	4,93	8 mm	894,00	644	39%

Bending force 1 Board					
	Deformation at force equal to 322 kg	Maximum allowed deformation*	Breaking force in kg	Minimum braking force in kg*	Exceeded standard by %
Average	4,71	8 mm	1059,00	644	64%

\* According to standard LVS EN 13545:2003



# Load capacity test

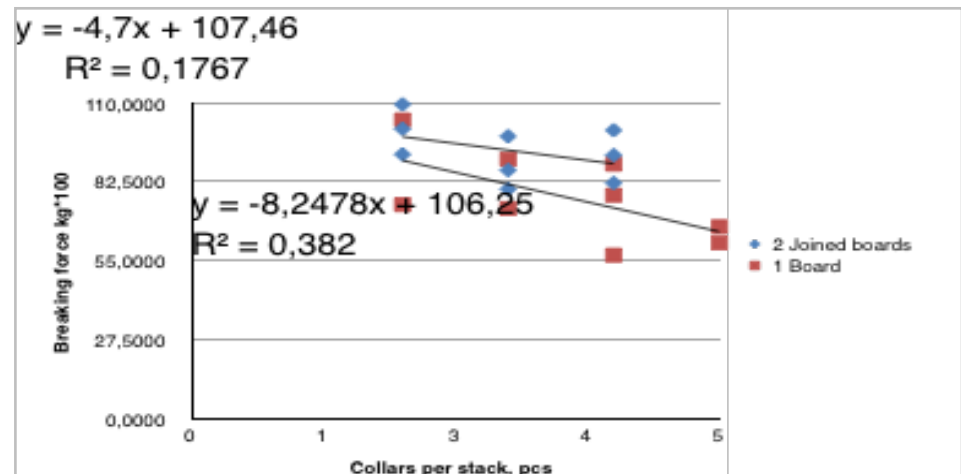


# Load capacity test

2 Joined Boards			
	Breaking force kg	Minimum braking force in kg*	Exceeded standard by %
Average	9335	6000	56%

1 Board			
	Breaking force kg	Minimum braking force in kg*	Exceeded standard by %
Average	8064	6000	34%

\* According to standard LVS EN 13545:2003

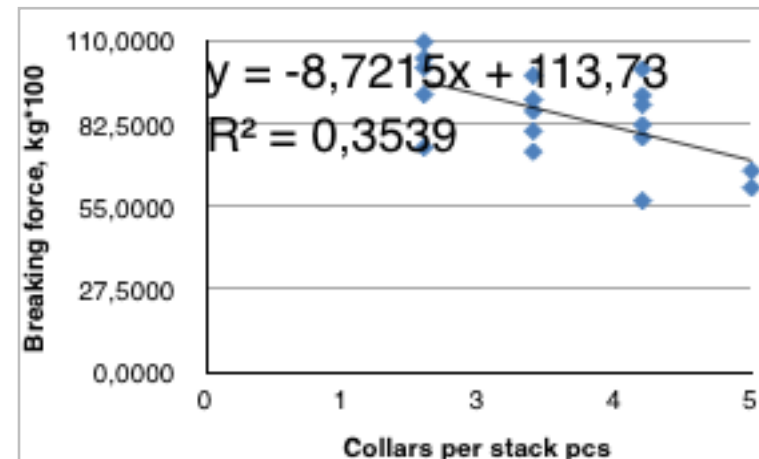


# Breaking force depending on collars per stack



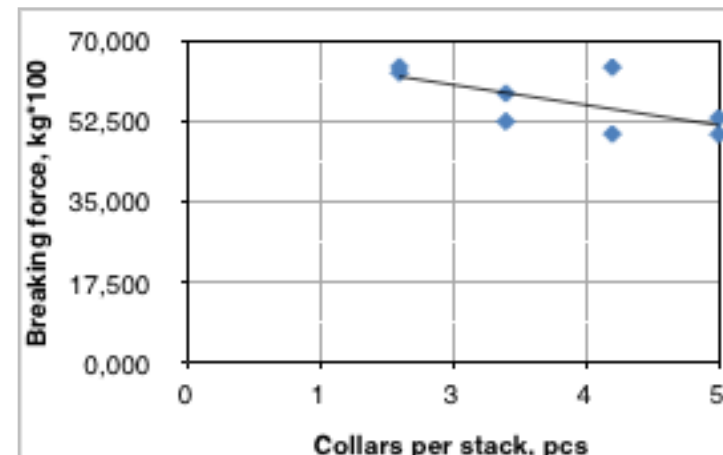
# Breaking force depending on collars per stack

1200 x 800 (4x1.25 mm hinges)	Average breaking force, kg	Minimal braking force, kg
2	9606	5815
3	8552	5631
4	8280	4433



# Breaking force depending on collars per stack

800 x 600 (4x1.25 mm hinges)	Average breaking force, kg
2	6360
3	5540
4	5690
5	5130





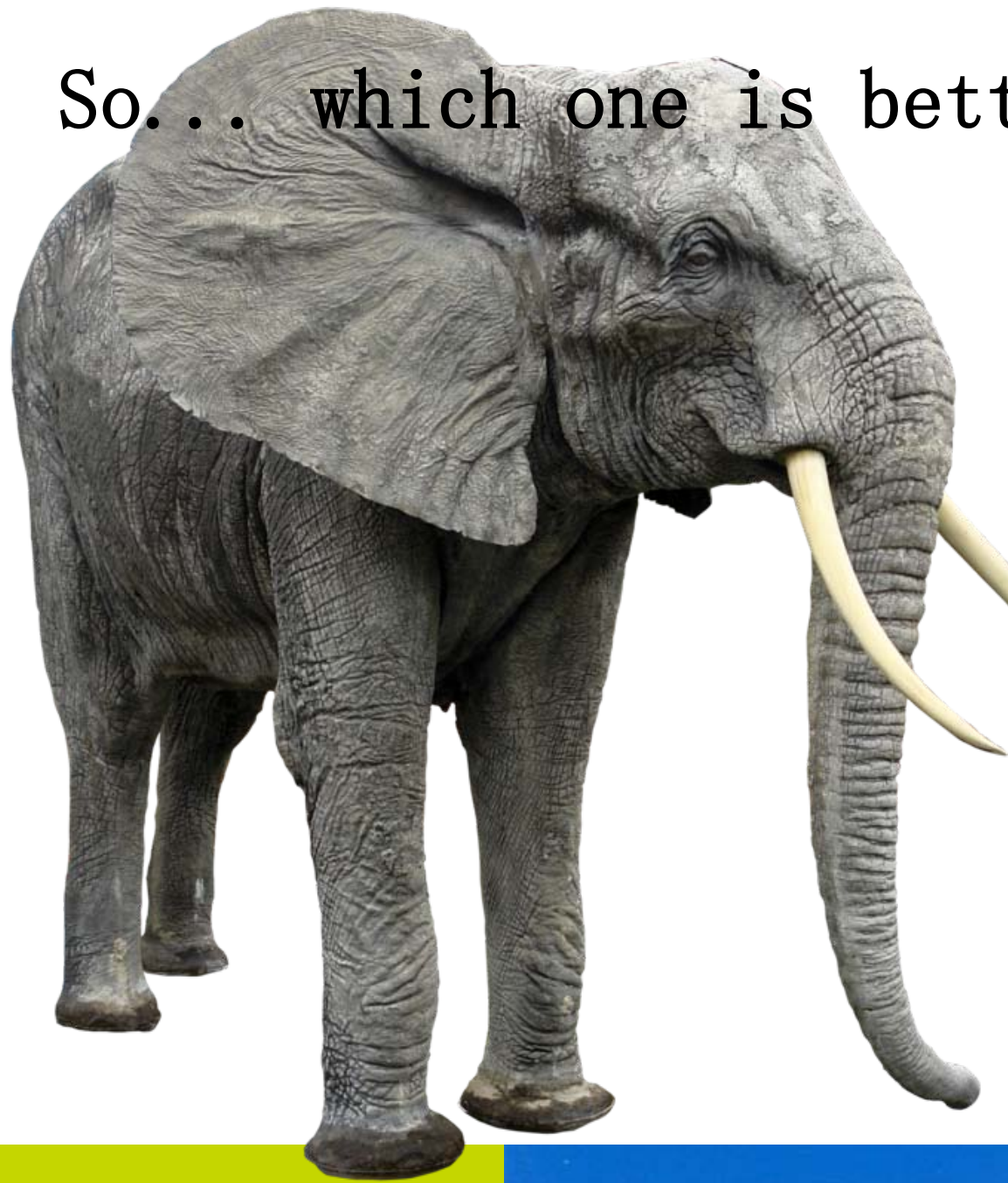
# Breaking force depending on thickness of hinges

1200 x 800 (4 x 1.25 mm hinges)			
	Breaking force kg	Minimum braking force in kg*	Exceeded standard by %
Average	7430	6000	24%

1200 x 800 (4 x 2.00 mm hinges)			
	Breaking force kg	Minimum braking force in kg*	Exceeded standard by %
Average	10700	6000	78%

\* According to standard LVS EN 13545:2003

So... which one is better?

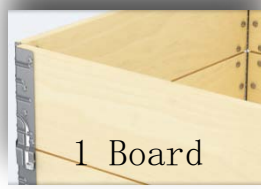
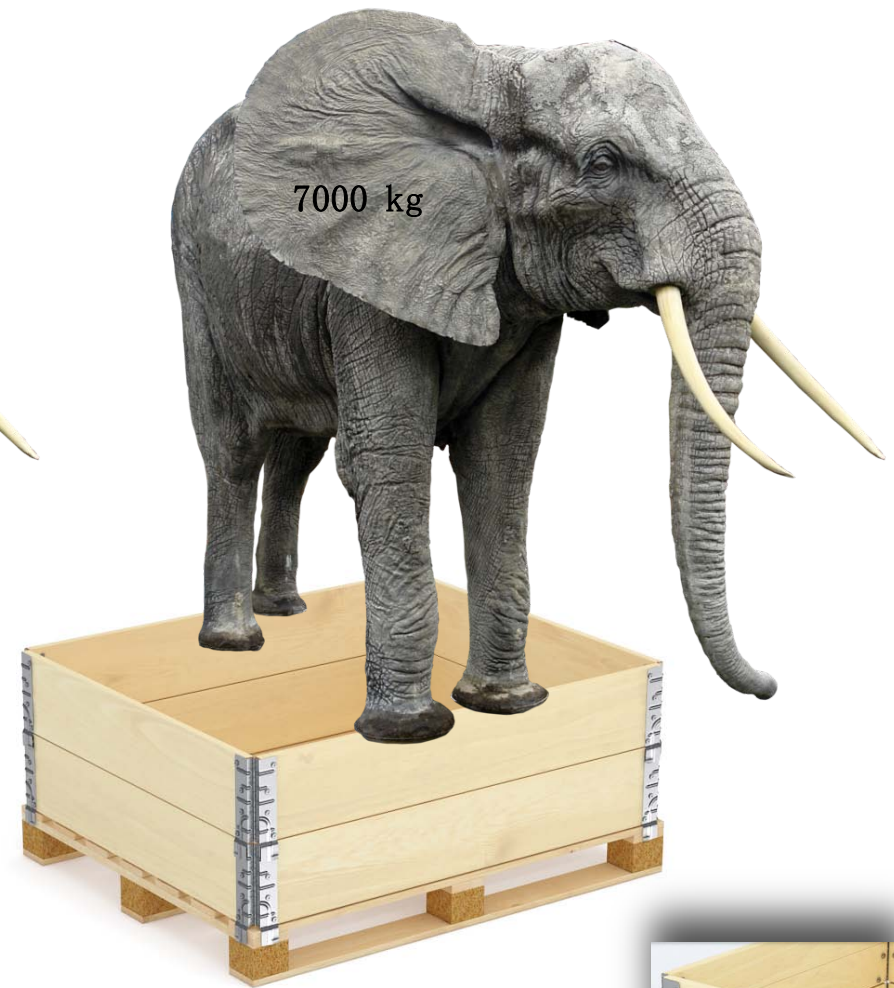
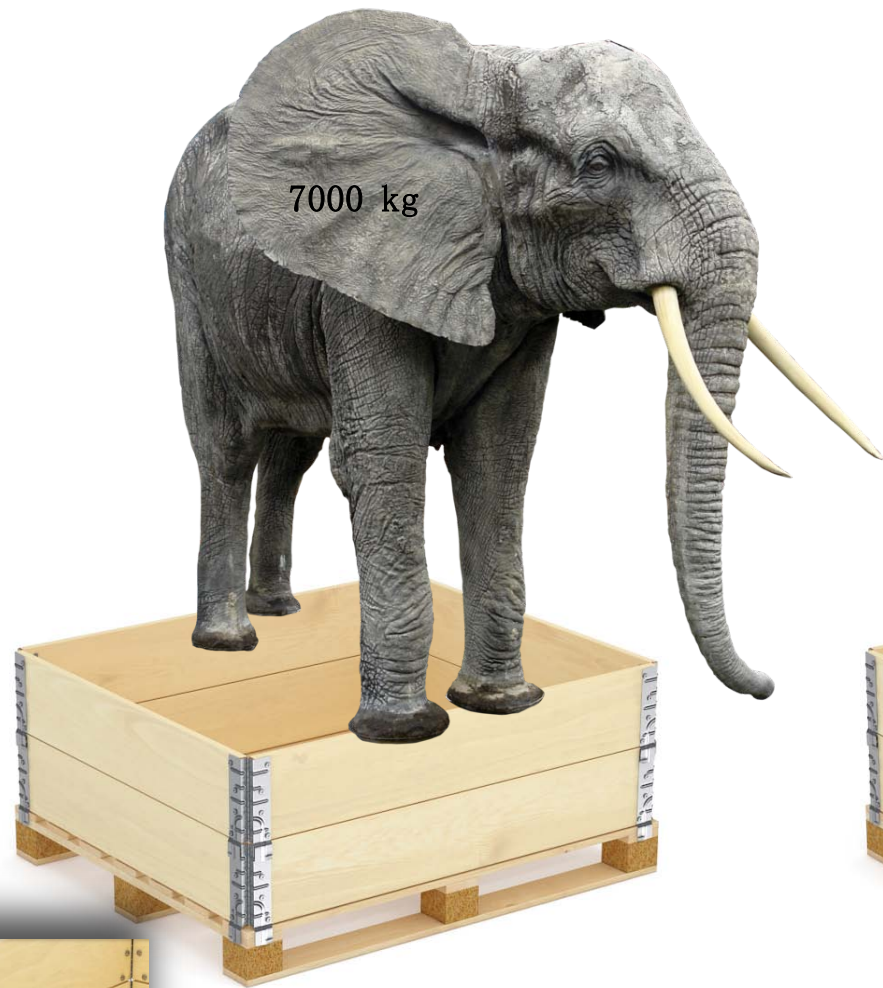


or





# Both can carry Elephant!



1 Board



2 Boards



# Better is cheaper!

Use 2 Joined boards



save

8 – 10%





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